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Declaration and Power of Attorney For Patent Application

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As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name.

I believe I am an original, first and joint inventor of the subject matter which is claimed and for which a patent is sought on the invention entitled CO-INJECTION METHODS USING ENDOTHERMIC-BLOWING AGENTS AND PRODUCTS MADE THEREFROM (Attorney Docket No. 15005-9420-01), the specification of which was filed with my authority, on November 30, 2001 as Application Serial No. 09/997,766.

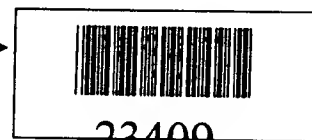
I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims referred to above.

I acknowledge the duty to disclose to the Patent and Trademark Office all information known to me to be material to patentability as defined in Title 37, Code of Federal Regulations, §1.56.

As a named inventor, I hereby appoint the following registered practitioners to prosecute this application and transact all business in the Patent and Trademark Office connected therewith:

Customer Number

23409



23409

PATENT . TRADEMARK OFFICE

DIRECT ALL COMMUNICATIONS IN OR PERTAINING TO THIS APPLICATION  
TO:

David R. Price  
Michael Best & Friedrich LLP  
100 East Wisconsin Avenue  
Milwaukee, Wisconsin 53202-4108

(414) 271-6560

I hereby claim priority benefit under Title 35, United States Code, §119 of the provisional U.S. patent application listed below:

Application Serial No.

60/250,222

Filing Date

30 November 2000

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

Full name of first joint inventor: Peter F. Bemis

Inventor's signature



Date:

1/12/02

Residence:

Sheboygan, Wisconsin

Citizenship:

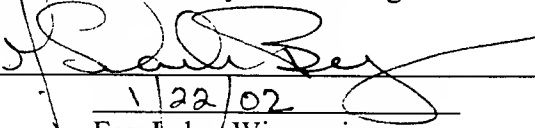
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Full name of second joint inventor: Gary Vande Berg

Inventor's signature



Date:

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Full name of third joint inventor: Steven Kolste

Inventor's signature



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